

FILTER/REGULATOR INSTRUCTION SHEET ATD-7790, 7853, 7854, 7855, 7856, 7857, 7858, 7859, 7860, ATD-7860, 7876, 7877, 7878, 7879, 7883, 7884, 7885

 Bowl
 Max. Pressure
 Temperature Range

 Plastic
 150 psi
 40°F to 125°F

 Metal
 250 psi
 40°F to 200°F

 w/Sight
 250 psi
 40°F to 160°F

 w/Auto Drain
 30 psi to 175 psi
 40°F to 120°F

WARNING! For compressed air service only. Do not use on life support systems or breathing air systems. Never use polycarbonate plastic bowls with air supplied by a compressor lubricated with synthetic oils or oils containing phosphate esters or chlorinated hydrocarbons. They can carry over into the air distribution system and chemically attack and possibly rupture the bowl. On these applications use a metal bowl. Also, do not expose the polycarbonate plastic bowl to materials such as trichlorethylene, acetone or paint thinner. Cleaning fluids or other harmful materials will craze and/or rupture the bowl. If materials harmful to polycarbonate are present either outside or inside the bowl, use a metal bowl. For any additional information regarding chemical compatibility please contact: General Electric Plastics, One Plastic Avenue, Pittsfield, MA..

INSTALLATION: Install units so the air flow is in the direction as indicated on the head of the unit. Filter/regulator should be installed upstream of regulators and lubricators. Unit should be installed as close as possible to the pneumatic tools or appliances being serviced. Do not install polycarbonate bowl in pressure that exceeds 150 psi or where there is a presence of solvents harmful to polycarbonate. In these cases, use a metal bowl.

MAINTENANCE AND OPERATION:

FILTER: Filtering out of dirt and foreign particles, and the separation of moisture is automatic with air flow. There are no moving parts and no adjustments are necessary. Accumulated sludge and moisture should be drained off. Sediment should not be permitted to fill above the lower baffle.

Wash filter element at intervals with naphtha to maintain filtering efficiency. To clean element, depressurize system, unscrew polycarbonate bowl, and unscrew element from head. Dry filter element thoroughly before reassembling. Clean filter bowl(s) only with soapy water. Inspect O-ring, replacing if damaged or distorted. Reassemble with care to avoid stripping threads on bowl. After a metal bowl with sight is tightened, it may be rotated up to 180° for proper viewing.

REGULATOR: The regulator will accurately control secondary pressure between 2 and 125 PSI. The self-bleed venting feature permits use on dead-end applications.

After the regulator is installed, back off pressure adjusting knob before the air is turned on. Turn on the air supply and regulate the adjusting knob until pressure gauge shows the desired pressure. To lock adjusting knob, push down until knob snaps into locking groove. To make regulator tamper-resistant, remove adjusting knob from unit. Regulator may be readjusted by replacing knob.

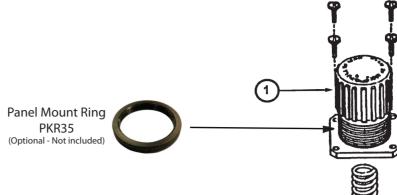
IMPORTANT! Use care to avoid screwing fittings too far into body of units as it may close internal ports. Normally finger tight plus one turn will seal.

TAMPER-RESISTANT OPTION: The tamper-resistant cap (P/N 75104) has been provided in the plastic bag to ensure that the reduced pressure cannot be tampered with. To make the unit "tamper-resistant", proceed as follows:

Turn the adjustment knob until the desired reduced pressure is reached. Remove the adjustment knob by pulling upward. Install the tamper-resistant cap in its place.

NOTE: To make permanently tamper-resistant-, LOCTITE the cap into place.

CAUTION: By permanently loctiting the tamper-resistant cap into place, the pressure adjustment cannot be changed.



| ltem | Description | Kit Number | Contents |
|-----------|------------------|------------------|--|
| 1 | Regulator Bonnet | SC35 | Cap, Bonnet Lock Screws |
| | Repair Kit | SC35T (T-handle) | |
| 2 | Adjusting Spring | Sk35 | Adjusting Spring, 2-125 psi |
| | Kit | SK35L | Adjusting Spring, 2.60 psi |
| | | SK35H | Adjusting Spring, 2-250 psi |
| 3 | Diaphragm Repair | DK35 | Valve Assembly, O-Ring, Spring, |
| | Kit | DK35N | Gasket, Back Cap |
| 9 | Element Kit | EK35-3 | 3 Micron Absolute Element |
| | | EK35-5 | 5 Micron Sintered Bronze Element |
| Not | Bowl Kit | BKF35 | Polycarbonate Plastic Bowl with push |
| Shown | | | Drain, O-Ring, Bowl Guard |
| 4, 11, 13 | | BKF45M | Metal Bowl without Sight, Drain Cock, |
| | | (6 oz.) | O-Ring |
| 4, 11, | | BKF45W | Metal Bowl Sight, Drain Cock, Ball, |
| 12, 13 | | (6 oz.) | O-Ring |
| 4, 11, | | BKF46W | Metal Bowl Sight, Drain Cock, Ball, |
| 12, 13 | | (9 oz.) | O-Ring |
| Not | Overnight Drain | CKFK | Overnight Drain Assembly, Bowl Insert, |
| Shown | (Optional) | | O-Ring, Retainer Ring |
| 14 | Auto Drain Kit | 5200 | Float Drain Assembly |
| | (Optional) | | |

