

WIRING INSTRUCTIONS

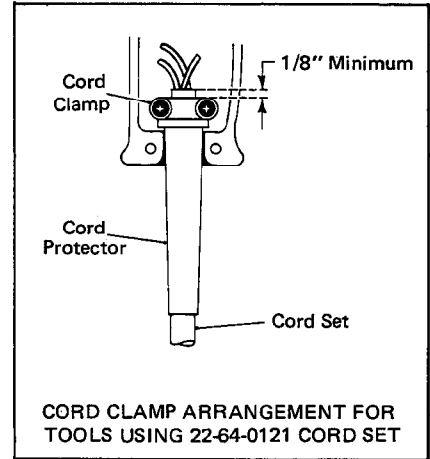
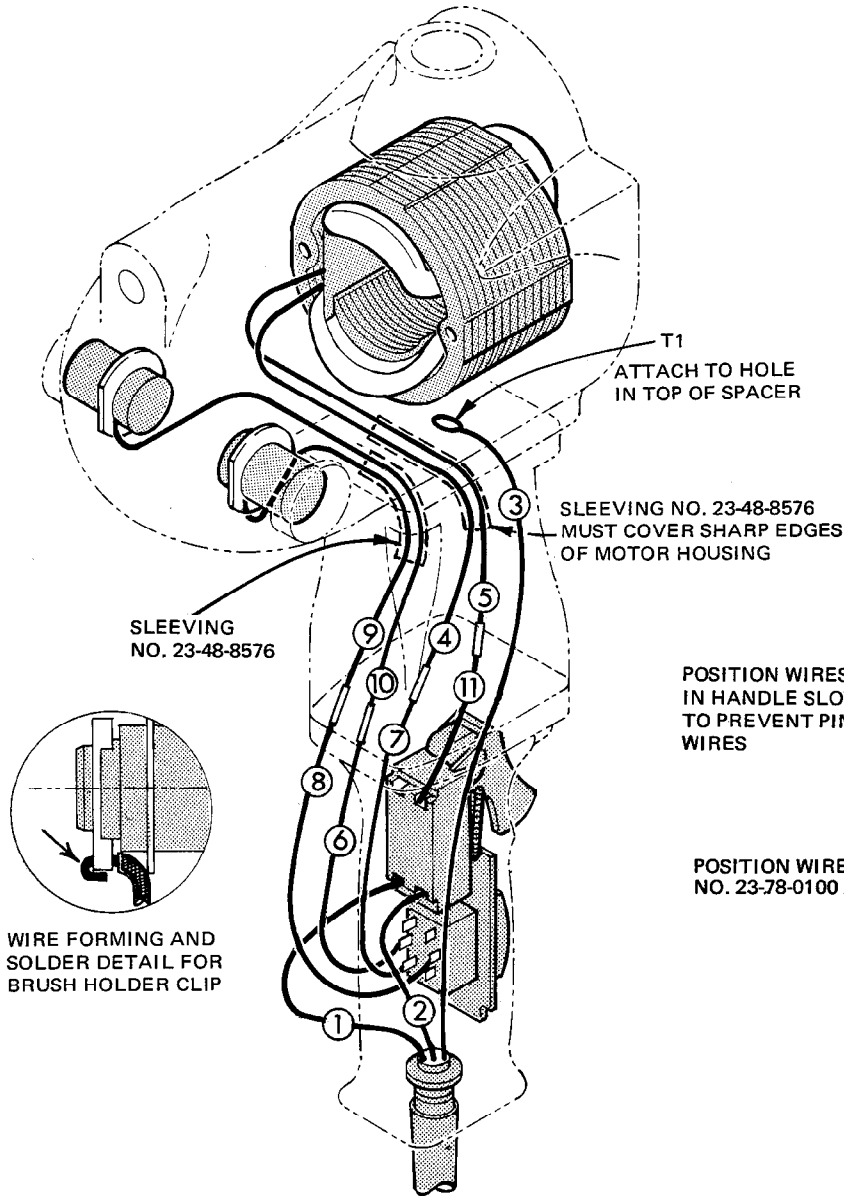
TITLE REVERSING LARGE DRILLS (TRIPLE REDUCTION)

MILWAUKEE ELECTRIC TOOL CORP.

13135 WEST LISBON RD. BROOKFIELD, WIS.

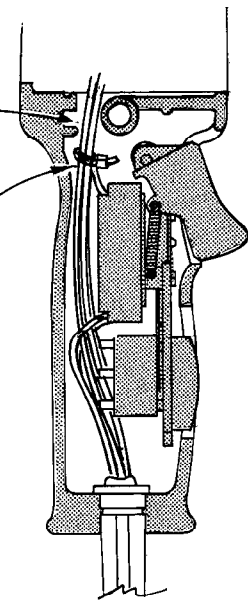
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**BULLETIN
58-01-0566**



POSITION WIRES
IN HANDLE SLOT
TO PREVENT PINCHED
WIRES

POSITION WIRE TIE
NO. 23-78-0100 AS SHOWN



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	Black	Cord	3-1/4"	Strip 3/8" & tin
2	White	Cord	3-1/4"	Strip 3/8" & tin
3	Green	Cord	10"	Strip 3/16" for T1
4	Black	Field	7-1/2"	Strip 1/4" for C1
5	Yellow	Field	7-1/2"	Strip 1/4" for C1
6	Red	---	---	Attached to Switch -- Strip 1/4" for C1
7	Black	---	---	Strip 1/4" for C1
8	Yellow	---	---	Strip 1/4" for C1
9	White	16	8"	Strip 3/8" solder / Strip 1/4" for C1
10	Red	16	8"	Strip 3/8" solder / Strip 1/4" for C1
11	White	16	8"	Strip 3/8" & tin / Strip 1/4" for C1

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from
and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0390	1

CONNECTOR DESCRIPTION

Code	Part No.	Qty.
C1	23-74-0360	4