

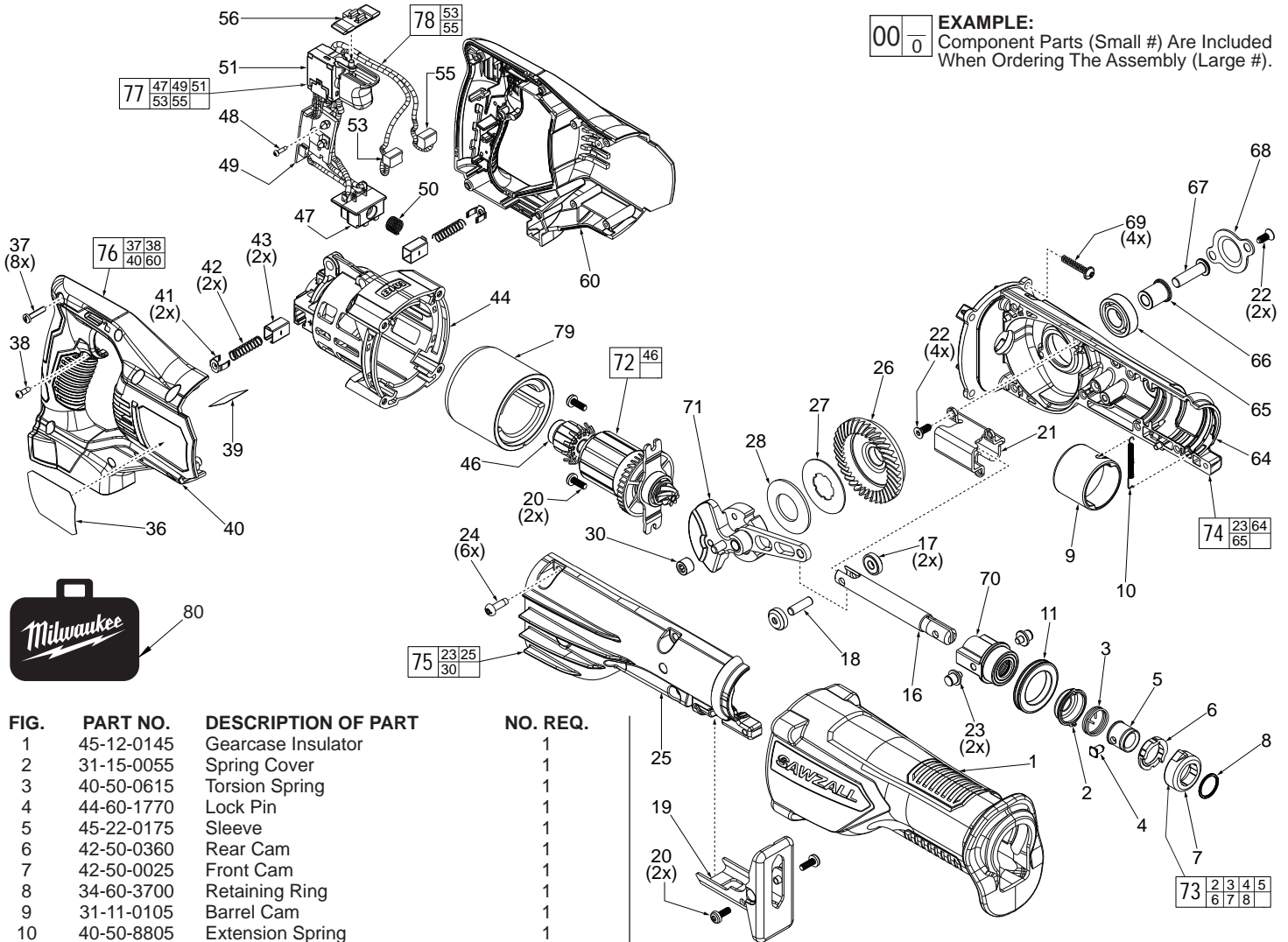


# SERVICE PARTS LIST

**BULLETIN NO.**  
**54-40-2670**

|  |                |   |             |
|--|----------------|---|-------------|
| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS |                | REVISED BULLETIN                        | DATE        |
| <b>M18™ SAWZALL® Reciprocating Saw</b>                 |                |   | Nov. 2014   |
| CATALOG NO.  | <b>2621-20</b> | STARTING SERIAL NO.                     | <b>G09A</b> |
|  |                | WIRING INSTRUCTION<br><b>SEE PAGE 4</b> |             |

**EXAMPLE:**  
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

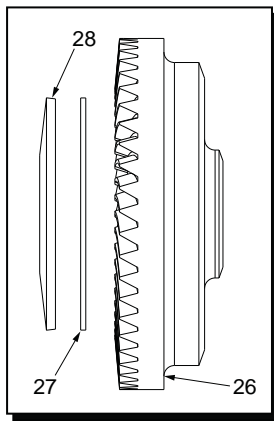
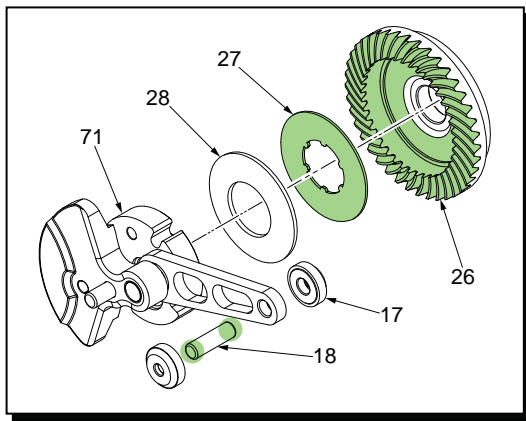


| FIG. | PART NO.   | DESCRIPTION OF PART                   | NO. REQ. |
|------|------------|---------------------------------------|----------|
| 1    | 45-12-0145 | Gearcase Insulator                    | 1        |
| 2    | 31-15-0055 | Spring Cover                          | 1        |
| 3    | 40-50-0615 | Torsion Spring                        | 1        |
| 4    | 44-60-1770 | Lock Pin                              | 1        |
| 5    | 45-22-0175 | Sleeve                                | 1        |
| 6    | 42-50-0360 | Rear Cam                              | 1        |
| 7    | 42-50-0025 | Front Cam                             | 1        |
| 8    | 34-60-3700 | Retaining Ring                        | 1        |
| 9    | 31-11-0105 | Barrel Cam                            | 1        |
| 10   | 40-50-8805 | Extension Spring                      | 1        |
| 11   | 45-06-0230 | 'H' Orbit Seal                        | 1        |
| 16   | 38-50-0076 | Spindle                               | 1        |
| 17   | 42-40-2052 | Rollers                               | 2        |
| 18   | 06-65-0145 | Pin - Connecting Rod                  | 1        |
| 19   | 45-16-0125 | Shoe Assembly                         | 1        |
| 20   | 06-82-5324 | 10-24 x 1/2" Pan Hd. Tapt. T-25 Screw | 4        |
| 21   | 43-56-0045 | Orbit Slot                            | 1        |
| 22   | 06-82-8870 | 1/2-DG50 Thread Form T-20 Screw       | 6        |
| 23   | 06-65-0135 | Pivot Pin                             | 2        |
| 24   | 06-82-5411 | 10-24 x .625 Pan Hd. Tapt. T-25 Screw | 6        |
| 25   | -----      | Gearcase - Right                      | 1        |
| 26   | 32-05-0105 | Bevel Gear                            | 1        |
| 27   | 43-06-0025 | Metal Plate                           | 1        |
| 28   | 40-50-0595 | Disc Spring                           | 1        |
| 30   | 02-50-1611 | Needle Bearing                        | 1        |
| 36   | 12-20-0047 | Service Nameplate                     | 1        |
| 37   | 06-82-7261 | 6-19 x 16mm Pan Hd. Plast. T-15 Scr   | 8        |
| 38   | 05-88-1610 | M3.5 x 10 Pan Hd. Plastite T-10 Screw | 1        |
| 39   | 10-15-0955 | Warning Label                         | 1        |
| 40   | -----      | Right Handle Halve                    | 1        |
| 41   | 22-32-0400 | Brush Spring Clip                     | 2        |
| 42   | 40-50-8840 | Brush Spring                          | 2        |
| 43   | 22-20-0860 | Brush Tube                            | 2        |
| 44   | 31-50-0037 | Motor Housing                         | 1        |
| 46   | 02-04-0645 | Ball Bearing                          | 1        |
| 47   | -----      | Battery Connector Block               | 1        |
| 48   | 06-82-2395 | M2.6 x 10mm Pan Hd. Tapt. T-8 Screw   | 1        |
| 49   | -----      | PCBA                                  | 1        |
| 50   | 40-50-1090 | Connector Block Spring                | 1        |

| FIG. | PART NO.   | DESCRIPTION OF PART                    | NO. REQ. |
|------|------------|--|----------|
| 51   | -----      | On-Off Switch                          | 1        |
| 53   | -----      | Carbon Brush - Red                     | 1        |
| 55   | -----      | Carbon Brush - Black                   | 1        |
| 56   | 42-42-0092 | Lockoff Shuttle                        | 1        |
| 60   | -----      | Left Handle Halve                      | 1        |
| 64   | -----      | Gearcase Assy. - Left w/ Locating Pins | 1        |
| 65   | 02-04-1516 | Ball Bearing                           | 1        |
| 66   | 42-40-0076 | Spacer                                 | 1        |
| 67   | 06-08-0019 | Drive Hub Bolt (Left Hand Thread)      | 1        |
| 68   | 44-66-0280 | Bearing Retaining Plate                | 1        |
| 69   | 05-88-8309 | M5 x 35mm Pan Hd. Tapt. T-20 Screw     | 4        |
| 70   | 44-86-0052 | Spindle Bushing Assembly               | 1        |
| 71   | 14-09-1000 | Crankshaft Assembly                    | 1        |
| 72   | 16-01-2622 | Armature Assembly                      | 1        |
| 73   | 42-68-0102 | Quik-Lok® Blade Clamp Assembly         | 1        |
| 74   | 14-30-0062 | Gearcase Assembly - Left               | 1        |
| 75   | 14-30-0072 | Gearcase Assembly - Right              | 1        |
| 76   | 14-34-0132 | Handle Assembly                        | 1        |
| 77   | 14-20-0147 | Electronics Assembly                   | 1        |
| 78   | 22-18-0082 | Carbon Brush Assembly (Set of 2)       | 1        |
| 79   | 18-01-2622 | Field Assembly                         | 1        |
| 80   | 42-55-2621 | Carrying Case                          | 1        |

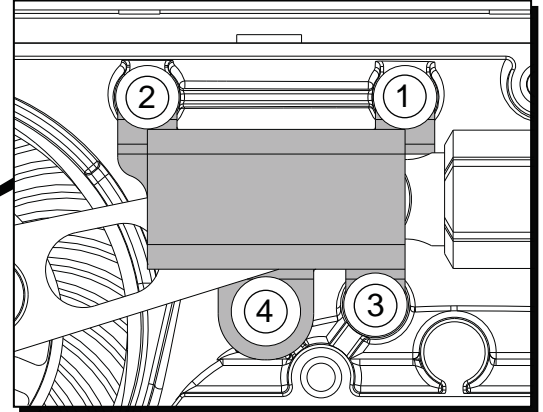
**SEE ADDITIONAL SERVICE NOTES ON FOLLOWING PAGES**

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Drwg. 1



Concave side of disc spring (28) must face toward metal plate (27) and bevel gear (26).

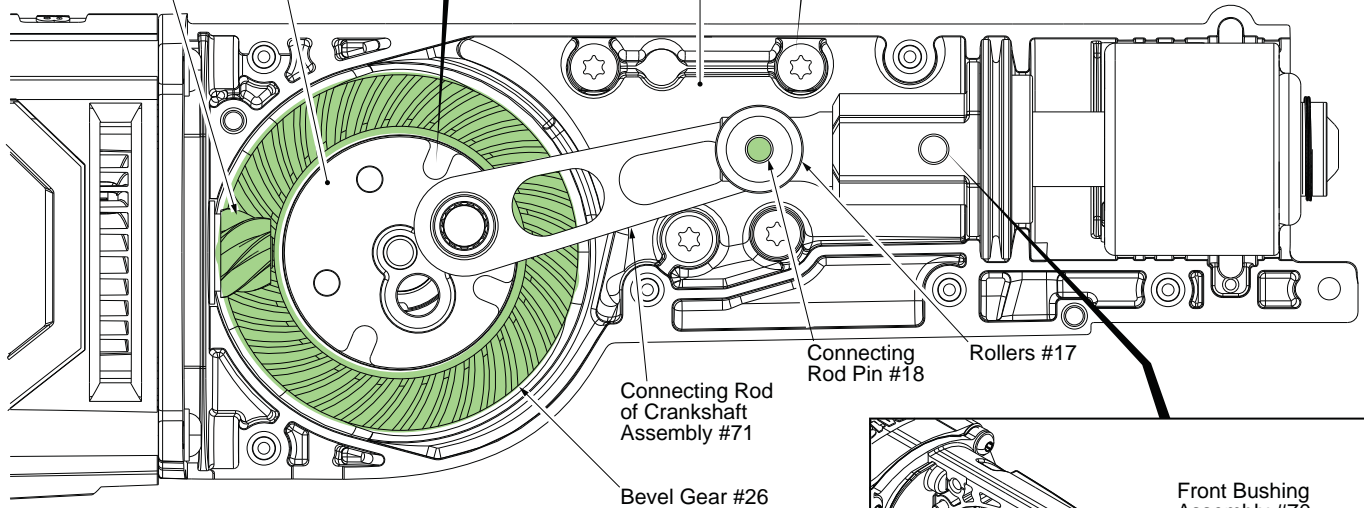
When securing the orbit slot (21), tighten screws (22) in the order shown.



Pinion Gear of Armature Assy. #72

**NOTE:** Counter Weight of Crankshaft Assembly #71 has been removed for clarity (to reveal pinion gear)

**NOTE:** Orbit Slot #21 has been removed from this view for clarity (to reveal Connecting Rod Pin #18 and Rollers #17)



Connecting Rod of Crankshaft Assembly #71

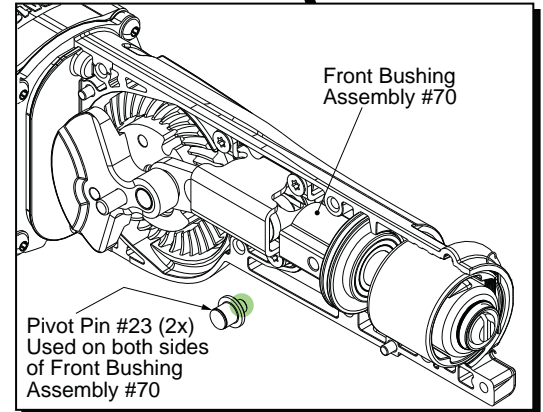
Rollers #17

Connecting Rod of Crankshaft Assembly #71

Bevel Gear #26

**LUBRICATION: Type 'L' Grease No. 49-08-4175 (16 oz. tub)**

- Place 30g ±3g (approx. 1 ounce) on top of gear (26) and pinion gear of armature assembly (72), being sure to cover the middle of the gear and all teeth.
- Place 15g ±3g (approx. .5 ounce) to the area where the gear (26) and the connecting rod of crank shaft assembly (72) interface.
- Coat both sides of the metal clutch plate (27).
- Lightly coat both pivot pins (23) where connections go into holes of front bushing assembly (70).
- Lightly coat both ends of pin (18) prior to installing rollers (17).



Front Bushing Assembly #70

Pivot Pin #23 (2x)  
Used on both sides of Front Bushing Assembly #70

**BACK VIEW**

Ball bearing (65) to be pressed to gearcase stop with seal to the outside.

Press needle bearing (30) flush to subflush .005".

Retaining Plate (68)

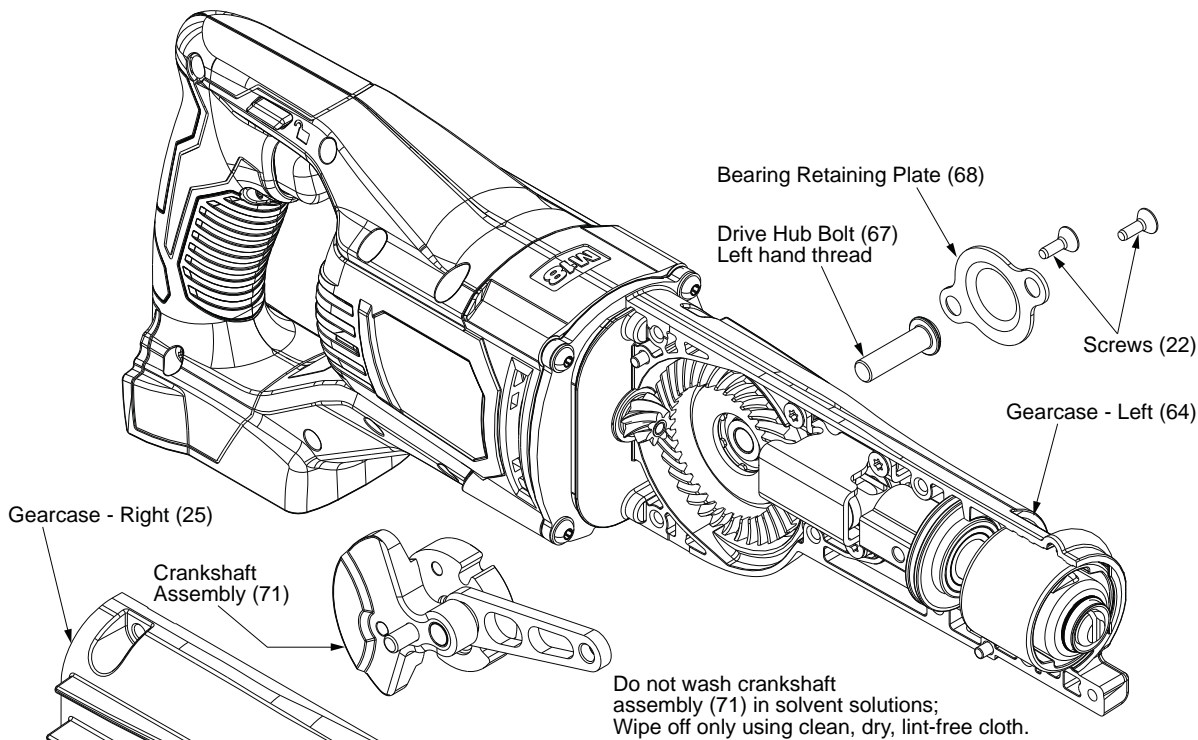
Seal

Gearcase stop

Approximately .020-.025 above gearcase bore

Ball bearing (65)





Do not wash crankshaft assembly (71) in solvent solutions; Wipe off only using clean, dry, lint-free cloth.

**Removing Crankshaft Assembly (71) from Left Gearcase (64)**

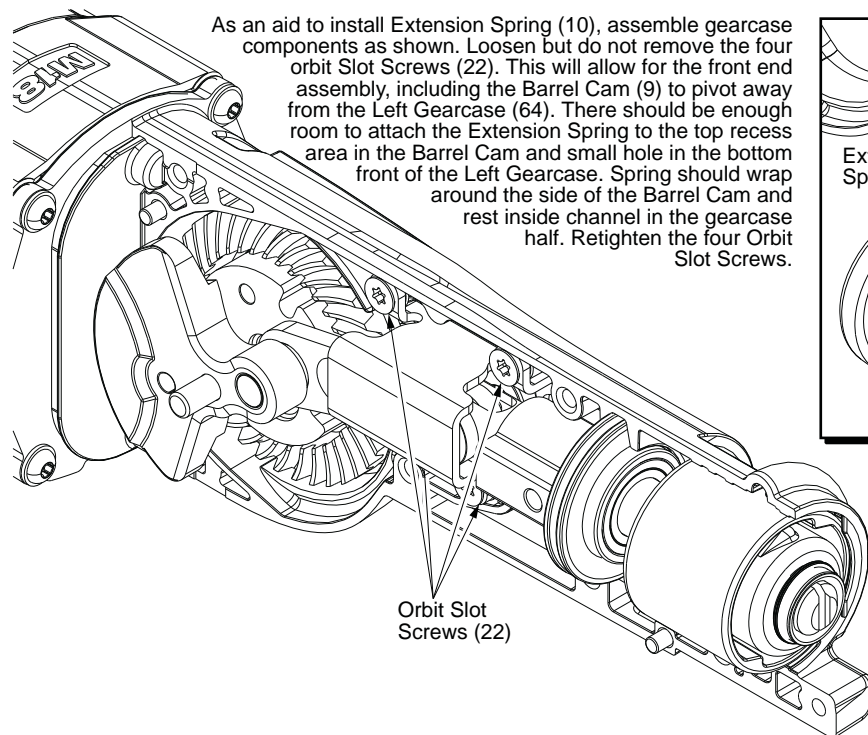
Remove, crankshaft assembly (71) from left gearcase (64) by separating / removing right gearcase half (25). Remove bearing retaining plate screws (22) and bearing plate (68) from left gearcase (64). Place a 3/16" diameter x 1-1/2" long steel rod through the holes found in counter balance and drive hub of crankshaft assembly (71) until it bottoms out.

**Reinstalling Crankshaft**

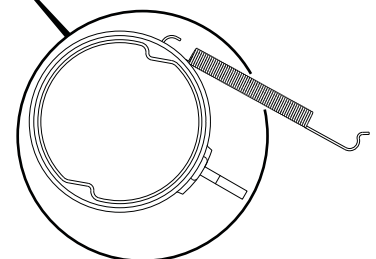
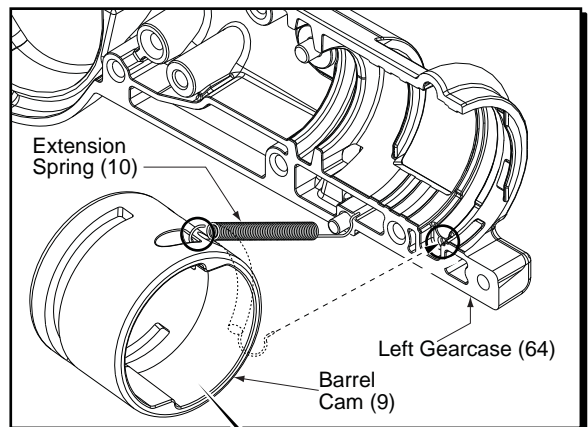
**Assembly (71) into Left Gearcase (64)**

To reinstall drive hub bolt (67) to crankshaft assembly (71) apply Blue Loctite® (44-20-0090) to threads of drive hub bolt (67) and insert through spacer (66) aligning threads of drive hub bolt (67) with internal threads of crankshaft assembly hub. Use a 3/16" hex key to turn the drive hub bolt (67) slowly in a counter clockwise direction until 3/16" steel pin rest against crankshaft assembly connecting rod (See 'Removing Crankshaft Assembly' instructions above). Using an inch pound torque wrench and a 3/16" hex key, torque drive hub bolt (67) to 210-240 in. lbs. or bolt can be tightened using a ft. lbs. torque wrench to 17-20 ft. lbs.

Next place a 3/16" hex key into drive hub bolt (67) and turn drive hub bolt slowly in a clockwise direction until 3/16" steel pin rest against crankshaft assembly connecting rod. The 3/16" hex key can now be forcibly turned clockwise to loosen and remove drive hub bolt (67).



As an aid to install Extension Spring (10), assemble gearcase components as shown. Loosen but do not remove the four orbit Slot Screws (22). This will allow for the front end assembly, including the Barrel Cam (9) to pivot away from the Left Gearcase (64). There should be enough room to attach the Extension Spring to the top recess area in the Barrel Cam and small hole in the bottom front of the Left Gearcase. Spring should wrap around the side of the Barrel Cam and rest inside channel in the gearcase half. Retighten the four Orbit Slot Screws.

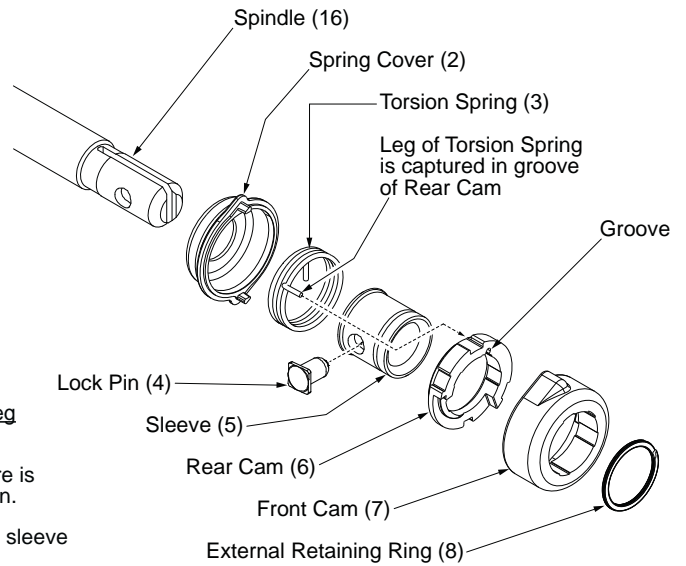


### REMOVING THE STEEL QUIK-LOK® BLADE CLAMP -

- Remove external retaining ring (8) and pull front cam (7) off.
- Pull lock pin (4) out and remove remainder of parts and discard.

### REASSEMBLY OF THE STEEL QUIK-LOK® BLADE CLAMP

- Coat new lock pin with powdered graphite.
- Hold tool in a vertical position.
- Place spring cover onto spindle.
- Slide torsion spring (3) onto spindle with spring leg on hole side of spindle.
- Slide sleeve (5) onto spindle aligning hole on sleeve with hole in spindle.
- Slide rear cam over sleeve until it bottoms on sleeve shoulder, ensure spring leg inserts into groove of cam.
- Rotate rear cam in the direction of the arrows located on spring cover until there is clearance for lock pin (4) to be inserted into sleeve/spindle holes. Insert lock pin.
- Align front cam (7) inner ribs with rear cam outer slots and slide front cam onto sleeve until it bottoms. Retaining ring groove should be completely visible.
- Attach retaining ring (8) by separating coils, inserting end of ring into groove. Wind remainder of ring into groove. Ensure ring is seated in groove.
- Blade clamp should rotate freely. During normal usage, debris may not allow blade clamp to rotate freely. The use of spray lubricant can help free blade clamp. In extreme conditions, follow these instructions to remove, clean and reassemble blade clamp.



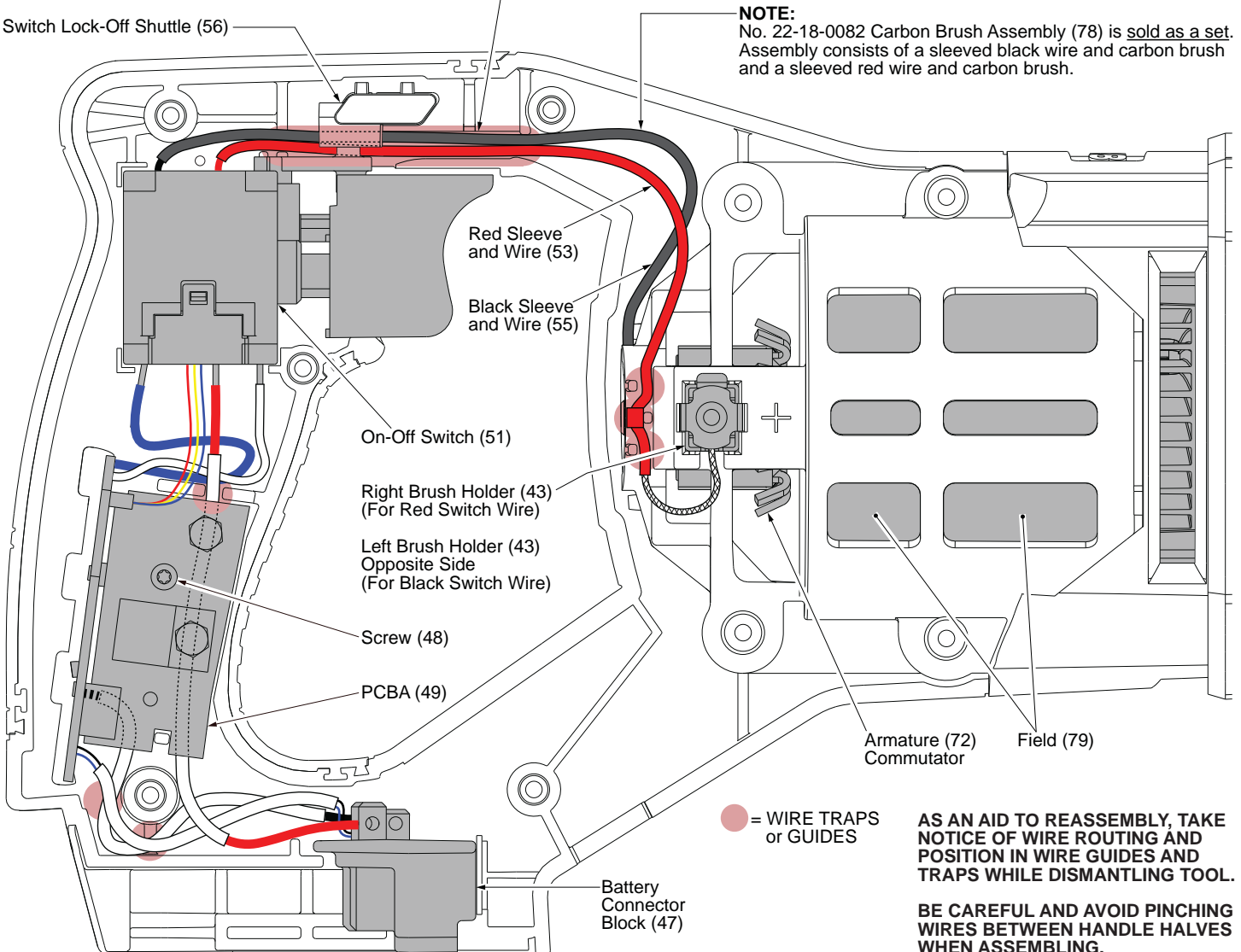
### WIRING DIAGRAM

Route these sleeved wires in the handle channel above the switch. Place the Switch Lock-Off Shuttle over the wire assemblies.

Switch Lock-Off Shuttle (56)

#### NOTE:

No. 22-18-0082 Carbon Brush Assembly (78) is sold as a set. Assembly consists of a sleeved black wire and carbon brush and a sleeved red wire and carbon brush.



● = WIRE TRAPS or GUIDES

AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.