

# *Instructions for Attaching the Mid-fence*

## **MATERIALS:**

### **Mid Fence Backing**

**4 5/16" Bolts, nuts and washers per fence**

**4 3/4" self drilling screws per fence**

### **Mid Fence ledge plate**

**2 Silver Mounting Brackets per Fence**

**1 3/8" nut driver**

## **PREPARATION:**

- 1 Remove mid-fence lip by sliding the ledge up and out of the backing.
- 2 Lay mid-fence face down on a table.
- 3 Place the silver mid-fence bracket over the square holes on the backing with the bent end of the bracket on the same side and same direction as the bent top flange of the mid fence.
- 4 Attach the bracket to the mid fence with the four 5/16" x 1" hex head bolts and secure with the four washers and nuts.
- 5 NOTE: Do not tighten all the way. By not tightening it all the way, it is easier to square the mid fence on the panel saw.
- 6 Turn mid-fence over and attach the lip plate by lining up the pins with the holes and sliding the lip down.

## **ATTACHING MID-FENCE:**

- 1 On left side of machine, set the mid fence on the middle horizontal bar (mid-fence lip side is the bottom).
- 2 Slide mid-fence toward the middle of the panel saw so the edge of mid-fence is lined up with the end of the horizontal bar of the frame.
- 3 Use the 4 – 3/4" self-drilling screws and the nut driver and attach the brackets to the panel saw.
- 4 Square the panel saw first then square the mid fence to the travel of the saw carriage. A roofing square is very handy for this purpose.
- 5 Tighten up the bolts that connect the mid-fence to the bracket.

Bent end of bracket

