

Just Roll With It!

Variable Speed Single Pinch/Dual Drive Plug + Play Operation Easy to Use Hand/Jog Controls **Horizontal or Vertical Operation** Easy, Repeatable Rolls **Heavy-Duty Portable Stand**

Pinch Roll Scale & Lateral Roll Guides

The Edwards Radius Roller is designed to roll medium to heavy flat, angle, pipe, tube and channel section projects quickly and accurately. Quick connect the RRM2 to your Edwards Ironworker outfitted with the optional Hydraulic Accessory Pack or an Edwards Porta Power and you're ready to roll! The variable speed hydraulic drive allows you to dial in the appropriate speed for various materials. Quickly change the orientation from vertical for smaller projects to horizontal for those larger, heavier jobs. Ships with the hardened 15 piece universal die set to get you rollin' on your next project.

DIMENSIONS

MATERIAL CAPACITIES

43"	Round Pipe	2" Schedule 40
45"	Round Tube	2-1/2" (.095")
49"	Square Tube	2" (.120")
950 lb	Solid Round	1.375"
GENERAL SPECIFICATIONS	Flat Bar - Easy Way	3" (.75")
	Flat Bar - Hard Way	2.25" (.375")
2.0"	Angle Iron	2" (.250")
	45" 49" 950 lb	45" Round Tube 49" Square Tube 950 lb Solid Round Flat Bar - Easy Way Flat Bar - Hard Way

INCLUDED TOOLING

Shaft Center Distance



15 PIECE DIE SET

Channel

The Universal Die Set comes standard with the RRM2. Designed for maximum versatility, the Universal Die Set is easily configured to accept a wide variety of metal sections. Get rollin' and work your flats, angle, channel, and square tube with this versatile 15 piece set.

*Special order round tube and pipe dies available upon request.

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2" (.250")