ESPAÑOL: PÁGINA 15 FRANÇAISE : PAGE 31

Instruction manual

Lock Mortiser and Lock Face Templet





MODEL 517 Lock Face Templet

IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.
Model No
Type

Serial No.

To learn more about Porter-Cable visit our website at:

http://www.porter-cable.com



SAFETY GUIDELINES - DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols below. Please read the manual and pay attention to these sections.

DANGER

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION

used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

AWARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some example of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear MSHA/NIOSH approved, properly fitting face mask or respirator when using such tools.

GENERAL SAFETY RULES



AWARNING Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury

SAVE THESE INSTRUCTIONS.

WORK AREA

- Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep bystanders, children, and visitors away while operating a **power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- 1. Grounded tools must be plugged into an outlet properly installed and grounded in accordance with all codes and ordinances. Never remove the grounding prong or modify the plug in any way. Do not use any adapter plugs. Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. If the tools should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user.
- Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is grounded.
- Don't expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.

5. When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W". These cords are rated for outdoor use and reduce the risk of electric shock.

PERSONAL SAFETY

- 1. Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- 2. Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
- **3.** Avoid accidental starting. Be sure switch is OFF before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch ON invites accidents.
- **4.** Remove adjusting keys or wrenches before turning the tool ON. A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- 5. Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.
- **6.** Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
- **7. Use certified safety equipment.** Eye protection equipment should comply with ANSI Z87.1 standards, hearing equipment should comply with ANSI S3.19 standards, and dust mask protection should comply with MSHA/NIOSH certified respirator standards.

TOOLS USE AND CARE

- 1. Use clamps or other practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body is unstable and may lead to loss of control.
- 2. Do not force tool. Use the correct tool for your application. The correct tool will do the job better and safer at the rate for which it is designed.
- **3. Do not use tool if switch does not turn it ON or OFF.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- 4. Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.
- 5. Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.
- **6.** Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.
- 7. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
- 8. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool may become hazardous when used on another tool.

SERVICE

- 1. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
- 2. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance Section of this manual. Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of electric shock or injury.

SPECIFIC SAFETY RULES AND SYMBOLS

- 1. Accessories must be rated for at least the speed recommended on the tool warning label. Wheels and other accessories running over rated speed can fly apart and cause injury.
- 2. Hold tool by insulated gripping surfaces when performing an operation where the cutting tools may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 3. ACAUTION DO NOT OPERATE MOTOR UNIT UNLESS MOUNTED IN LOCK MORTISER CARRIAGE.
- 4. Be sure cord is free and will not "hang up" during operations.
- 5. Keep hands clear of cutter when motor is running to prevent personal injury.
- 6. Stay alert and keep cutter clear of all foreign objects while motor is running.
- 7. Be sure motor has completely stopped before withdrawing cutter from machined mortise.
- 8. Some wood contains preservatives which can be toxic. Take extra care to prevent inhalation and skin contact when working with these materials. Request and follow any safety information available from your material supplier.

This tool was designed for certain applications. DO NOT modify and/or use it for any application other than for which it was designed. If you have any questions relative to its application, DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager Porter-Cable Corporation 4825 Highway 45 North Jackson, TN 38305

SYMBOL	DEFINITION
V	 volts
Α	 amperes
Hz	 hertz
W	 watts
kW	 kilowatts
μF	 microfarads
I	 liters
kg	 kilograms
N/cm ²	 newtons per square centimeter
Pa	 pascals
h	 hours
min	 minutes
S	 seconds
\sim	 alternating current
3 / 0	 three-phase alternating current
3N / C	 three-phase alternating current with neutral
	 direct current
n ₀	 no load speed
\sim	 alternating or direct current
	 Class II Construction
	 splash-proof construction
	 watertight construction
/min	 revolutions or reciprocation per minute

REPLACEMENT PARTS

When servicing, use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH PORTABLE ELECTRIC TOOLS

	115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
	230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
	0-2	18	18	18	16	16	14	14	12	12
_	2-3	18	18	16	14	14	12	12	10	10
Rating	3-4	18	18	16	14	12	12	10	10	8
Ra	4-5	18	18	14	12	12	10	10	8	8
ere	5-6	18	16	14	12	10	10	8	8	6
Ampere	6-8	18	16	12	10	10	8	6	6	6
	8-10	18	14	12	10	8	8	6	6	4
late	10-12	16	14	10	8	8	6	6	4	4
nep	12-14	16	12	10	8	6	6	6	4	2
Nameplate	14-16	16	12	10	8	6	6	4	4	2
-	16-18	14	12	8	8	6	4	4	2	2
	18-20	14	12	8	6	6	4	4	2	2

FUNCTIONAL DESCRIPTION

FOREWORD

Model 513 Lock Mortiser permits builders and contractors to quickly cut true, accurate mortises for door box locks.

Model 517 Lock Face Templet allows quick and economical routing for lock faces on doors after the mortise cut for the lock itself has been completed.

LOCK MORTISER ASSEMBLY

STANDARD EQUIPMENT

With the mortiser, the four sections of the height rod (A), and two bits (B) are furnished. See Fig. 1.

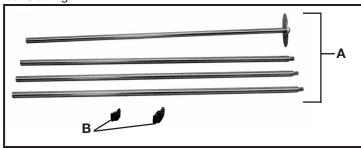


Fig. 1

ASSEMBLY OF BASE UNIT

The unit is shipped with the crank handle disassembled.

Place crank handle (D) to crank shaft (A) (See Fig. 2) with wooden knob facing outward and "D" hole in handle aligned with flat on shaft. Place bolt (C) through washer (B) and thread into shaft (A). Tighten securely.

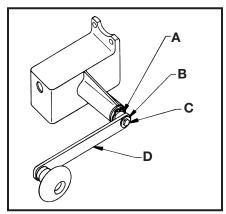
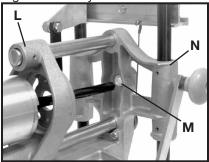


Fig. 2

ASSEMBLY OF MOTOR UNIT AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 1. Open hardware package and locate: two cap screws, two flat washers, and $\frac{5}{2}$ (4.0 mm) allen wrench. Place washers onto cap screws.
- 2. Insert splined cutter shaft (see Fig. 3) through motor carriage (L) and into the spiral grooved bushing (M) in the main frame (N). Orient motor as shown in Fig. 8 and seat into motor carriage.
- 3. Insert the two screw and washer assemblies (from Step 1) through motor carriage (see Fig. 4) and thread into the threaded holes in motor housing. Tighten securely with allen wrench.



SCREWS & WASHER

Fig. 3

Fig. 4

OPERATION

DETERMINE WIDTH OF CUT

Measure the width of the lock box at its widest point, including any protruding parts. DO NOT INCLUDE THE LOCK FACE. Select a cutter equal to, or slightly larger than this width.

Example: 1) Overall width of lock box – 31/32" (24.6 mm) – Use PORTER-CABLE #43704 1" (25.4 mm) diameter bit.

2) Overall width of lock box – 3/4" (19.1 mm) – Use PORTER-CABLE #43703 3/4" (19.1 mm) diameter bit.

Various sizes of bits are available as accessories.

AWARNING DISCONNECT TOOL FROM POWER SOURCE and exercise extreme care when handling cutter to avoid bodily injury or damage to cutting edge.

Thread selected bit onto end of splined cutter shaft and tighten securely.

DETERMINING LENGTH OR HEIGHT OF CUT

Measure the height of the lock box (see Fig. 5) including any protruding parts. DO NOT INCLUDE THE LOCK FACE.

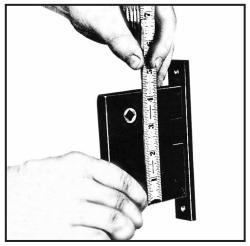


Fig. 5

SETTING MORTISER FOR LENGTH OF CUT AWARNING DISCONNECT TOOL FROM POWER SOURCE.

See Fig. 6 to set mortiser for length of cut. Loosen crank pin nut (T) and turn adjusting knob (U) until the correct graduation mark on the slide lines up with the line on crank pin indicating washer. If it is difficult to turn the adjusting knob (U), turn the crank (E) Fig. 8, until most of the tension is relieved. Tighten crank pin nut (T), Fig. 6, securely.

EXAMPLE: If the mortise is to be 4" (101.6 mm) long, turn adjusting knob (U) until the Fig. 4 graduation mark lines up with the line on the crank pin indicating washer.

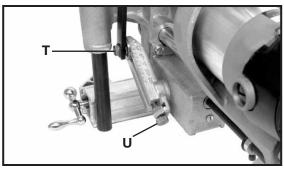


Fig. 6

SETTING MORTISER FOR DEPTH OF CUT AWARNING DISCONNECT TOOL FROM POWER SOURCE.

Measure the lock box at its deepest part, including the thickness of the lock face, and add $^{1}/_{4}$ " (6.4 mm) to this dimension for clearance. The depth of cut is controlled by the feed rod (W) Fig. 7 which is marked in $^{1}/_{4}$ " (6.4 mm) increments. Loosen the collar (X) and move it to the determined depth requirement and lock in place.

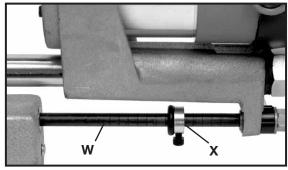


Fig. 7

MAKING TRIAL CUT

After the mortiser (see Fig. 8) has been set up according to the preceding instructions, it is strongly recommended that a trial cut be made in the following manner to insure fit of lock box.

1. Clamp a length of $2" \times 6"$ (50.8 x 152.4 mm), or larger, lumber in vise, or fasten it securely to a work bench, in an upright position.

AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 2. Move feed lever (A) to horizontal position (as shown in Fig. 8) and pull motor carriage (B) to end of guide rod (C).
- 3. Place the mortiser against edge of the $2" \times 6"$ (50.8 x 152.4 mm) so that the clamps are firmly seated and crank (E) is free to revolve completely around. Tighten clamp handles (D) securely to hold mortiser in position.
- 4. Move feed lever (A) to vertical position to engage feed mechanism.

 WARNING

 Make sure motor switch is in the OFF position.

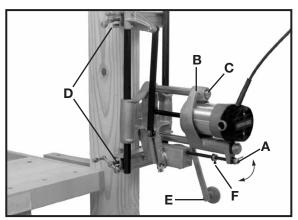


Fig. 8

- 5. Connect mortiser to power source.
- 6. Turn motor switch **ON** and rotate crank (E) until collar (F) hits feed housing, stopping depth of cut and completing mortise.
- 7. Turn motor **OFF**.

AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 8. Move feed lever (A) to horizontal position to disengage feed mechanism.
- 9. Grasp motor carriage (B), Fig. 9, with both hands and pull towards you until

bit is clear of cut mortise. Remove mortiser from 2" \times 6" (50.8 x 152.4 mm).

10. Clean all chips from cut and try lock box for fit. If necessary, readjust mortiser as required and make another trial cut.

NOTE: Be sure the length of the mortise has not removed stock required for the two screws that retain the lock box to the door.

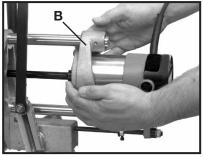


Fig. 9

MORTISING A DOOR

After trial cut has been made resulting in a satisfactory fit for the lock box, the door should be mortised in the following manner.

- 1. Place door in an upright position and anchor securely. If door is hung, use wedges under bottom of door to keep it from moving.
- 2. Place lock box against side of door so that the door knob will be the desired distance from the floor.
- 3. Make a mark on the side of the door at the top of the lock box (See Fig. 10). Transfer this mark to the front edge of the door.
- 4. Draw a line 3/8" (9.5 mm) above this mark across the front edge of the door. This is required for clearance for the radius of the cutter. **NOTE:** The actual clearance may be determined from the lock box and the trial cut in the $2" \times 6"$ (50.8 x 152.4 mm). This clearance may be used in place of 3/8" (9.5 mm).

AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 5. Turn mortiser crank handle until the bit is in the top most position.
- 6. Place the mortiser on the door so that the top edge of the bit just touches the line drawn on edge of the door.
- 7. Mortise door in the same manner as outlined under MAKING A TRIAL CUT.

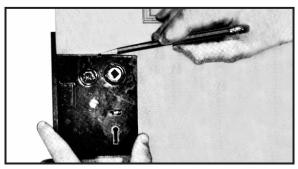


Fig. 10

PRODUCTION LOCK MORTISING

If you have a number of doors with the locks at the same height, the height rod attachment (see Fig. 11) will be of great value. After you have determined the height you want, and have the lock mortiser in position on the first door, assemble the four rods that compose the height rod attachment. Insert the rods in the mortiser and place the height rod stop (G) on the top of the rod so it rests on the top of the door. Lock the height rod screws, (H) Fig. 11A. To locate the mortiser on the next door, simply place the mortiser on the door with the height rod stop resting on the top of the door and tighten the clamps. This will assure having all locks located in the same position.



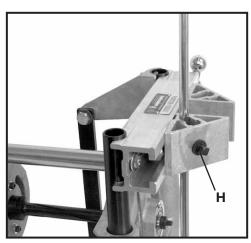


Fig. 11A

Fig. 11

MODEL 517 LOCK FACE TEMPLET

REQUIRED EQUIPMENT

Equipment required for use with Router and Lock Face Templet.

42024 Templet Guide

42237 Locknut

43440 5/8" (15.9 mm) Diameter Straight Bit

SETTING UP TEMPLET

- 1. Loosen locking screw (A), Fig. 12.
- 2. Adjust side guides (C), Fig. 12, so the space between them is ½" (3.2 mm) wider than the lock face.
- 3. Firmly tighten screw (A).
- 4. Loosen locking screw (D), Fig. 12.
- 5. Adjust guide bar (E), Fig. 12, distance between (E) and (B) is ½" (3.2 mm) longer than the lock face.
- 6. Firmly tighten screw (D).

LOCATING TEMPLET ON DOOR

- 1. Draw a line across the door edge at the center of the mortise cut for the lock.
- 2. Draw line (F), Fig. 12, on the templet side guides (C), midway between bars (B) and (E).
- 3. Position templet on door so line (F) on templet matches line drawn on the door edge at the center of the mortise cut.
- 4. Tighten the two wing screws (G), Fig. 12 to lock templet in place.

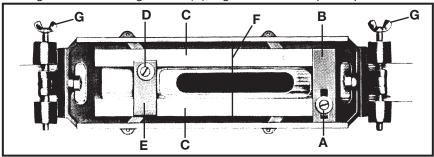


Fig. 12

PREPARING ROUTER

AWARNING DISCONNECT ROUTER FROM POWER SOURCE.

- 1. Assemble 42024 templet guide to router base with 42237 lock nut.
- 2. Install bit in router collet.
- 3. Set router on lock face templet and adjust depth of cut so bit just touches door.
- 4. Set router depth adjusting ring to zero position.
- 5. Lift router from templet and adjust depth of cut equal to thickness of lock face.
- 6. Firmly tighten motor locking device.

MAKING THE CUT

AWARNING Make sure router switch is in the "OFF" position.

- 1. Connect router cord to power source.
- 2. Start router and mortise door for lock face, guiding the router by keeping the templet guide against the templet guide bars.
- 3. A corner chisel 42234 is available as an accessory for squaring the corners for the lock face.

FINISHED MORTISE

Fig. 13 shows how the mortise will look when completed. The cut is smooth

and even and the lock box may be inserted with no further hand work. In Fig. 13 the lock face templet has been used and the corner chisel has squared the corners, assuring a perfect fit.

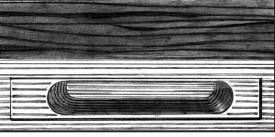


Fig. 13

MAINTENANCE

KEEP TOOL CLEAN

Keep the mortiser attachment free of dust and dirt, especially the vertical tubes on which the main frame slides. Periodically blow out all air passages with dry compressed air. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

ACAUTION Wear ANSI Z87.1 safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

MORTISER LUBRICATION

A few drops of oil applied with an oil rag is advisable once every day or two on the vertical tubes.

NOTE: DO NOT OIL THE SPLINED CUTTER SHAFT.

It is advisable to apply a few drops of bearing oil to each end of the crank every day or two.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricate with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable · Delta Supplier, Porter-Cable · Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

AWARNING

Since accessories other than those offered by Porter-Cable Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable Delta recommended accessories should be used with this product.

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations (Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguientes Centros de Porter-Cable • Delta) (Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA

Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105 Phone: (602) 437-1200

Phone: (602) 437-1200 Fax: (602) 437-2200

CALIFORNIA

Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554 San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9762 Fax: (510) 357-7939

COLORADO

Arvada 80003 (Denver) 8175 Sheridan Blvd., Unit S Phone: (303) 487-1809 Fax: (303) 487-1868

FLORIDA

Davie 33314 (Miami) 4343 South State Rd. 7 (441) Unit #107 Phone: (954) 321-6635 Fax: (954) 321-6638 Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 887-9488

GEORGIA

Forest Park 30297 (Atlanta) 5442 Frontage Road, Suite 112 Phone: (404) 608-0006 Fax: (404) 608-1123

ILLINOIS

Addison 60101 (Chicago) 400 South Rohlwing Rd. Phone: (630) 424-8805 Fax: (630) 424-8895

Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360

MARYI AND

Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398

MASSACHUSETTS

Braintree 02185 (Boston) 719 Granite Street Phone: (781) 848-9810 Fax: (781) 848-6759

Franklin 02038 (Boston) Franklin Industrial Park 101E Constitution Blvd. Phone: (508) 520-8802 Fax: (508) 528-8089

MICHIGAN

Madison Heights 48071 (Detroit) 30475 Stephenson Highway Phone: (248) 597-5000 Fax: (248) 597-5004

MINNESOTA

Minneapolis 55429 5522 Lakeland Avenue North Phone: (763) 561-9080 Fax: (763) 561-0653

MISSOURI

North Kansas City 64116 1141 Swift Avenue Phone: (816) 221-2070 Fax: (816) 221-2897

St. Louis 63119 7574 Watson Road Phone: (314) 968-8950 Fax: (314) 968-2790

NEW YORK

Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619

NORTH CAROLINA

Charlotte 28270 9129 Monroe Road, Suite 115 Phone: (704) 841-1176 Fax: (704) 708-4625

OIHC

Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238 Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097

OREGON

Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123

PENNSYLVANIA

Willow Grove 19090 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433

TEXAS

Carrollton 75006 (Dallas) 1300 Interstate 35 N, Suite 112 Phone: (972) 446-2996 Fax: (972) 446-8157

Houston 77038 4321 Sam Houston Parkway, West Suite 180 Phone: (281) 260-8887 Fax: (281) 260-9989

WASHINGTON

Auburn 98001(Seattle) 3320 West Valley HWY, North Building D, Suite 111 Phone: (253) 333-8353 Fax: (253) 333-9613

Authorized Service Stations are located in many large cities. Telephone 800-487-9665 or 731-541-6042 for assistance locating one. Parts and accessories for Porter-Cable • Delta products should be obtained by contacting any Porter-Cable • Delta Distributor, Authorized Service Center, or Porter-Cable • Delta Factory Service Center. If you do not have access to any of these, call 888-848-5175 and you will be directed to the nearest Porter-Cable • Delta Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Lame al 800-487-8665 ó al 731-541-6042 para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable • Delta deben obtenerse poniendose en contacto con cualquier distribuidor Porter-Cable • Delta, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable • Delta. Si no tiene acceso a ninguna de estas opciones, llame al 888-848-5175 y le dirigirán al Centro de Servicio de Fábrica Porter-Cable • Delta más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au 800-487-8665 ou au 731-541-6042 pour obtenir de l'aide pour en repèrer un. Pour obtenir des pieces et accessoires pour les produits Porter-Cable • Delta, s'adresser à tout distributeur Porter-Cable • Delta, centre de service agréé ou centre de service d'usine Porter-Cable • Delta. Si vous n'avez accès à aucun de ces centres, appeler le 888-848-5175 et on vous dirigera vers le centre de service d'usine Porter-Cable • Delta le plus proche.

CANADIAN PORTER-CABLE • DELTA SERVICE CENTERS

ALBERTA

Bay 6, 2520-23rd St. N.E. Calgary, Alberta T2E 8L2 Phone: (403) 735-6166 Fax: (403) 735-6144

BRITISH COLUMBIA 8520 Baxter Place

Burnaby, B.C. V5A 4T8

Phone: (604) 420-0102 Fax: (604) 420-3522

MANITOBA

1699 Dublin Avenue Winnipeg, Manitoba B3H 0H2

Phone: (204) 633-9259 Fax: (204) 632-1976

ONTARIO

505 Southgate Drive Guelph, Ontario N1H 6M7

Phone: (519) 767-4132 Fax: (519) 767-4131

QUÉBEC

St-Jean Baptiste, Suite 180

G2F 5F2

Phone: (418) 877-7112 Fax: (418) 877-7123

1447, Begin

St-Laurent, (Montréal), Québec

H4R 1V8

Phone: (514) 336-8772 Fax: (514) 336-3505

The following are trademarks of PORTER-CABLE • DELTA (Las siguientes son marcas registradas de PORTER-CABLE • DELTA S.A.) (Les marques suivantes sont des marques de fabriquant de la PORTER-CABLE • DELTA): Auto-Set*, BAMMER*, B.O.S.S.*, Builder's Saw*, Contractor's Saw*, Contractor's Saw*, Contractor's Saw*, Delta Saw*, Contractor's Saw*, Delta Saw*, Delta Saw*, Delta Saw*, Delta Saw*, Lesta Delta Saw*, Homecrat*, INNOVATION THAT WORKS*, Jet-Lock*, JETSTREAM*, Kickstand*, LASERLOC*, MICRO-SET*, Micro-Set*, MIDI LATHE*, MORTEN*, NETWORK*, OMNJIG*, POCKET CUTTER*, PORTA-BAND*, PORTA-PAND*, PORTER-CABLE*, MIDI LATHE*, MORTEN*, NETWORK*, OMNJIG*, POCKET CUTTER*, PORTA-BAND*, PORTA-PAND*, ONTER-CABLE*, AND SAFE GUARD II*, SAFE-LOC*, Sanding Center*, SANDTRAP*, Kdesign), QUICKSETI*, QUICKSETI*, QUICKSETI*, SIdekick*, SPEED MATIC*, SPEEDTRONIC*, STATE ASBE*, The American Woodshop* & (design), THE PROFESSIONAL EDGE*, THE PROFESSIONAL SELECT*, THIN-LINE**, TIGER*, TIGER CUB*, TIGER SAW*, TORQBUSTER*, TORQ-BUSTER*, TRUNATCH**, TWIN-LITE**, UNIGUARD*, Unifence*, UNIFEEDER**, Uniplane**, Unipl

Trademarks noted with ™ and ® are registered in the United States Patent and Trademark Office and may also be registered in other countries. Las Marcas Registroads con el signo de ™ y ® son registradas por la Oficina de Registros y Patentes de los Estados Unidos y también pueden estar registradas en otros países. Marques déposées, indiquées par la lettre ™ et ®, sont déposées au Bureau des brevets d'invention et marques déposées aux Etats-Unis et pourraient être déposées aux autres pays.

Printed in U.S.A. PC-0603-150