

WIRING INSTRUCTIONS

TITLE

SANDER / POLISHER / GRINDERS

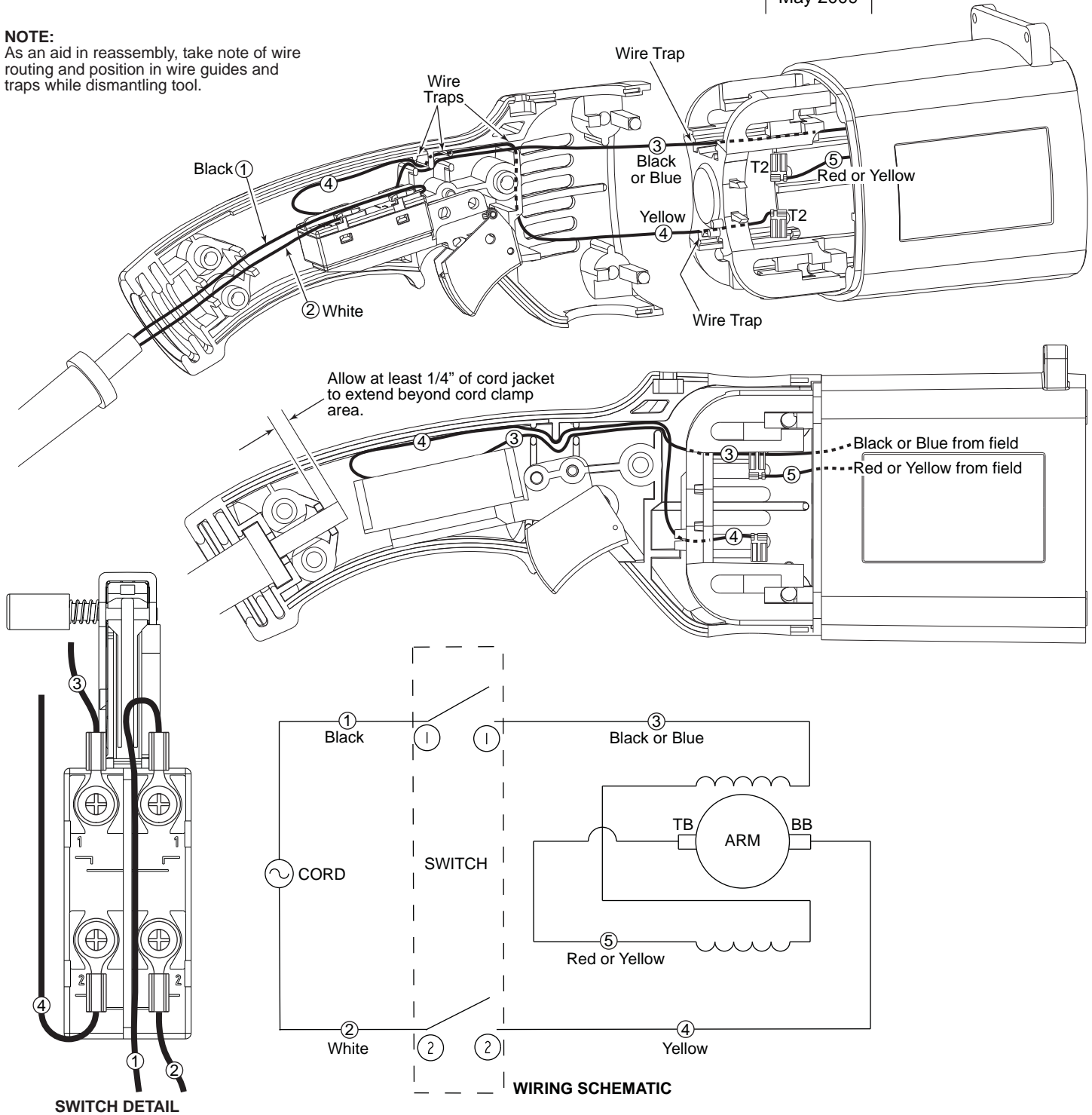
**BULLETIN
58-01-0314**

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
May 2009

NOTE:

As an aid in reassembly, take note of wire routing and position in wire guides and traps while dismantling tool.



WIRING SPECIFICATIONS					
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Black	Cord	16	3"	Strip 3/16" for T1. Connect to right '1' on switch.
2	White	Cord	16	1-1/4"	Strip 3/16" for T1. Connect to right '2' on switch.
3	Black/Blue	Field	16	7-1/2"	Strip 3/16" for T1. Connect to left '1' on switch.
4	Yellow	-----	16	7-7/8"	Strip 3/16" for T1, connect to left '2' on switch. Strip 1/8" for T2, connect to bottom brush.
5	Red/Yellow	Field	16	3"	Strip 1/8" for T2. Connect to top brush.

NOTE:

All lead lengths are before stripping. All field leads are to be measured from and perpendicular to laminations. All leads must be held to ± 1/8" unless specified elsewhere.

TERMINAL DESCRIPTION		
Code	Part No.	Qty.
T1	23-74-0840	4
T2	23-74-0750	2