

91VXL Saw Chain



3/8" Low Profile Longer Life · Greater Value · Outstanding Endurance

SPECIFICATIONS

Chain Pitch



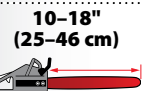
Chain Gauge



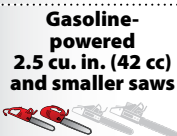
Cutter Style



Recommended Bar Length



Recommended Saw Sizes



Recommended User



FEATURES

BENEFITS

Long cutter top plate

- 33% longer than standard 91 cutters
- Enhanced value

Advanced grind geometry

- Improved out-of-box grind
- High performance in all cutting modes
- Extreme cutting efficiency, less feed force required

Blued cutters

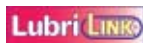
- Superior corrosion resistance
- Base-cutter hardness consistency

Semi-Chisel Cutter

- Aggressive cutting edge with a forgiving sharpening profile and good stay-sharp
- Less vibration than most competitive chains



- Reduces vibration 25% or more at the saw handle



- Helps keep oil where it's needed, on the chain
- Directs oil to the critical rivet flange/hole interface



- Helps carry oil around the full length of the guide bar's groove
- Enhances lubrication of the bar nose sprocket and bearings

91VXL Saw Chain



SHARPENING NOTES

* When using an OREGON® file guide, ALWAYS hold it level, 0°, flat on the Top Plate



** OREGON® Depth Gauge File (flat file) P/N 12211 must be purchased separately for use with OREGON® Depth Gauge Tools.



WARNING

Failure to follow filing instructions can increase the level of kickback which can result in severe injury to the saw operator or bystanders.

- Do not exceed the depth-gauge setting shown right.
- Always file depth gauges back to their original rounded or ramped shape after lowering.

OREGON® 91VXL chain may be capable of kickback that could result in serious injury to the saw operator or bystanders. Although these chains have features designed to reduce kickback energies, these are NOT low-kickback chains. Do not use OREGON® 91VXL chain unless you have experience and specialized training for dealing with kickback. Saw chain with lower kickback potential is available.

SHARPENING & GRINDING TOOL PART NUMBERS

			(12)	5-3/4" Dia.	(12)	(10)
511AX 510A	37534	70504	OR 534-318	12211	31941	

SHARPENING & GRINDING ANGLES

	5/32"	30°	0°		.025" / 0.6mm
	1/8"	30°	0°	55°	.025" / 0.6mm

SAW CHAIN REPLACEMENT PARTS AND NUMBERS

537492	537493	P24295	P25068	P21721

Replacement parts come in packs of 25

OREGON® and Vibe-Ban are registered trademarks and Chamfer Chisel, LubriLink, and Lubriwell are trademarks of Blount, Inc. For more information on these and other OREGON® products, contact your authorized OREGON® distributor, or:

OREGON®, BLOUNT, INC. PO Box 22127 · Portland, OR, U.S.A. 97269-2127 Phone: 503-653-8881 Fax: 503-653-4201 Web: oregonchain.com
OREGON DISTRIBUTION LTD. 505 Edinburgh Rd. N., Guelph, Ontario, Canada N1H 6L4 Phone: 519-822-6870 Fax: 519-822-4999