



Shown with optional Coper Notcher

40 TON

The Shopmate

Four Available Workstations
E-Stop/Lockout-Tagout
Universal Open Tooling Station
Electric Stroke Control
ANSI B11.5-1988R(02) Compliant
ETL/UL Approved Controls

Designed for small to medium-sized shops, the Edwards 40 Ton JAWS Ironworker has the tools to get the job done. Standard features include a Punch Assembly with Pedestal Die Table, 10" wide Flat Bar Shear, Angle Shear and a universal open tooling station to accept a variety of optional Tooling Accessories.

PUNCH

Rating: 40 Tons
Max. Capacity: 1" Dia. in 1/2" A36
Stroke: 1-3/8"
Throat Depth: 7"
Open Height: 8"
Shut Height: 6-5/8"
Work Height: 41-1/2"

OPTIONAL COPER NOTCHER

Max. Capacity: 2" x 3" x 5/16"
Work Height: 35-3/4"

GENERAL SPECIFICATIONS

Standard Motor: 5 HP 3~ 208 V or 230 V
1725 RPM 14 A
Optional Motors: 5 HP 3~ 460 V
1725 RPM 7 A
5 HP 3~ 575 V
1725 RPM 6 A
5 HP 1~ 230 V
1725 RPM 23 A
Hydraulic Pump: 3-1/2 GPM - 1 Stage
Valve Pressure: 2750 PSI
Reservoir: 7 Gallons
Cylinder: 8-1/2" - 2-1/2" Ram

ANGLE SHEAR

Max. Capacity: 3" x 3" x 1/4"
Work Height: 52-1/2"

FLAT BAR SHEAR

Max. Capacity: 3/8" x 10"
1/2" x 6"
Work Height: 33-1/2"

OPEN STATION

Stroke: 1-3/8"
Throat Depth: 7-3/4"
Open Height: 8"
Shut Height: 6-5/8"
Work Height: 35-3/4"

DIMENSIONS

Height: 60-1/2"
Width: 32"
Depth: 23"
Shipping Weight: 1900 lb