

# HORIZONTAL PRESS

## Your Go-To Tool

20 Tons of Power  
Digital Readout  
Hardened Tooling Pins  
4 pin Locations for Tooling Flexibility

Smooth Ram Extension  
Robust Construction  
2" Machined Heavy-Duty Table  
Machined, Hardened Bushings

With 20 tons of force, the Edwards Horizontal Press accepts a great variety of tooling to form, break and straighten mild steel. Quick connect the HP20T to either your Edwards Ironworker outfitted with the optional Hydraulic Accessory Pack or an Edwards Porta Power and you're ready to form a wide variety of material with the standard tooling loaded into the machine. This compact powerhouse is designed for maximum tooling flexibility. The universal die block holds tooling securely, while the 4-pin tooling locations lock with a simple crank for inboard squaring. The integrated digital encoder reads a positive stop for accurate repetition within 0.01". Ships with a 6" - 4 way die block and arbor punch to get you started. The potential of this tool is unlimited!

### GENERAL SPECIFICATIONS

Rating: 20 Tons  
Cylinder: 2.25" Ram  
Stroke: 10"  
Work Height: 38" - 40"  
Table Dimensions: 24" x 42"  
Weight: 1350 lb

### TOOLING DETAILS

Pin Diameter: 2"  
Dimensions: 9.79" min to 13.54" max  
(tool chuck to pin centers)  
Pin Height: 6" max  
(standard tooling)  
Tooling Head: 1/2" T Nut/Set Screw &  
American Standard Brake  
Punch Tooling

### INCLUDED TOOLING



### 6" BRAKE 4-WAY DIE

The 4-Way Brake Set comes standard with the HP20T Horizontal Press. Designed for maximum versatility, the 4-Way Brake Set includes a 6" brake holder and a 6" punch arbor that allows for braking projects up to 1/2" thick x 6" tall. The 4-Way Brake Set is easily configured to create clips, brackets, hangers, angles and box geometries quickly and easily.

